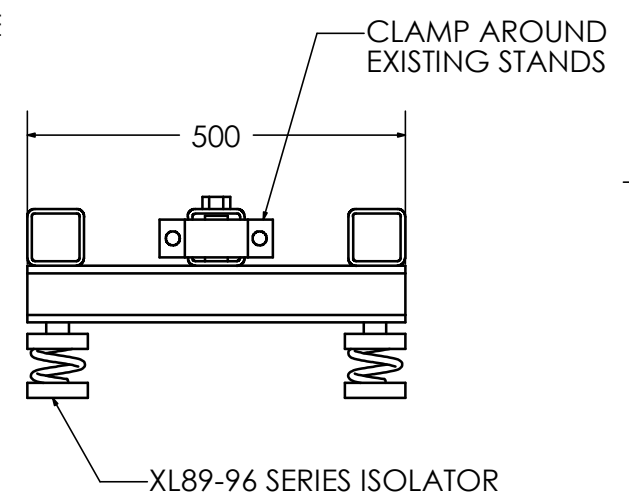
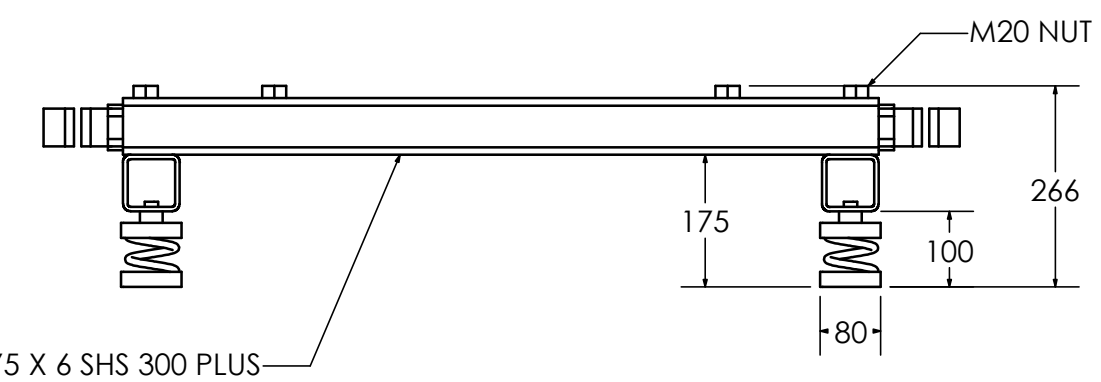


THIRD ANGLE PROJECTION
 ALL DIMENSIONS IN MILLIMETRES
 TOLERANCES (UNLESS OTHERWISE STATED)
 - LINEAR ± 2.0
 - RADIAL ± 0.2

MATERIAL (UNLESS OTHERWISE SPECIFIED)
 AS 1163 C350 HOLLOW SECTIONS
 AS 3678 350 PLATE
 AS 3679.1 300 FLATS AND SECTIONS
 ALL WELDS AS 1554.1



MASS 72KG AS SHOWN
 2000KG WLL SUBJECT TO TESTING TO
 AS2538:2004 VEHICLE SUPPORT STANDS

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 ALL DIMENSIONS IN MILLIMETRES
 TOLERANCES (UNLESS OTHERWISE STATED)
 - LINEAR ± 200

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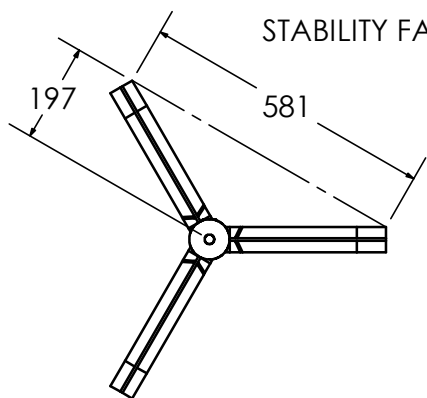
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GENERAL LAYOUT

JACKING PROPOSAL
 LEND LEASE VICKER VIMY

DO NOT SCALE | DRG NO:
 VICKERS02

A4



STABILITY FACTOR = $(197/1475)/60 = 8.0 > 7.0$

M30 STRUCTURAL ASSY
 BOTTOM NUT WELDED TO TUBE
 WITH LOCK NUT
 HEAD DRILLED AND TAPPED M10 (M16 OPTIONAL)

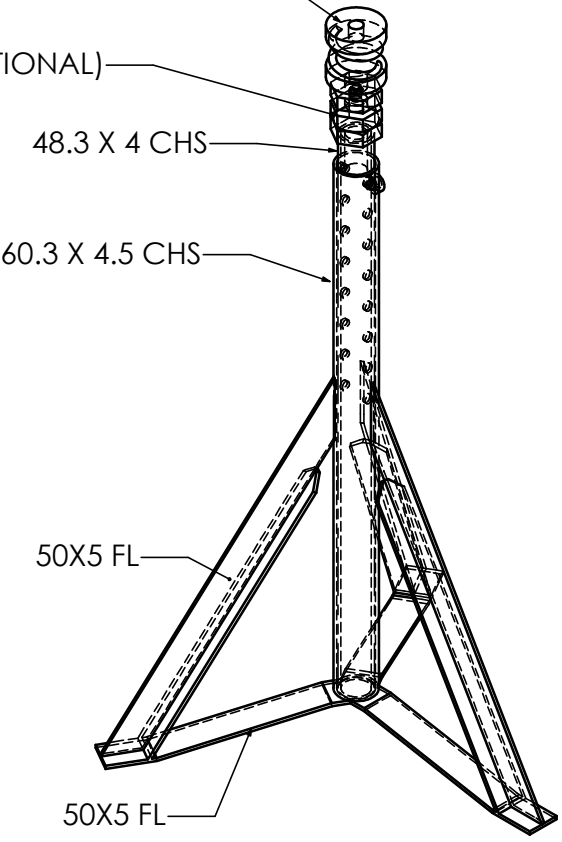
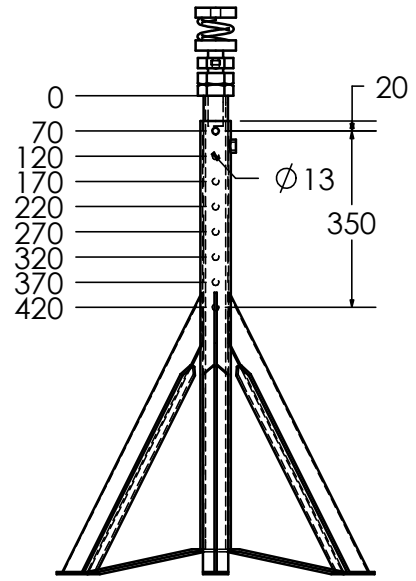
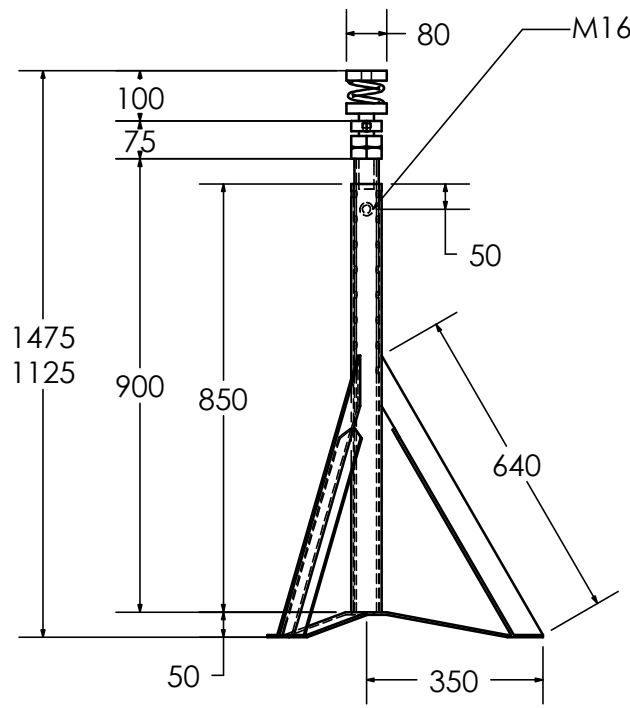
XL89-96 SERIES ISOLATOR

48.3 X 4 CHS

60.3 X 4.5 CHS

50X5 FL

50X5 FL



MASS 22KG AS SHOWN
 750KG WLL SUBJECT TO TESTING TO
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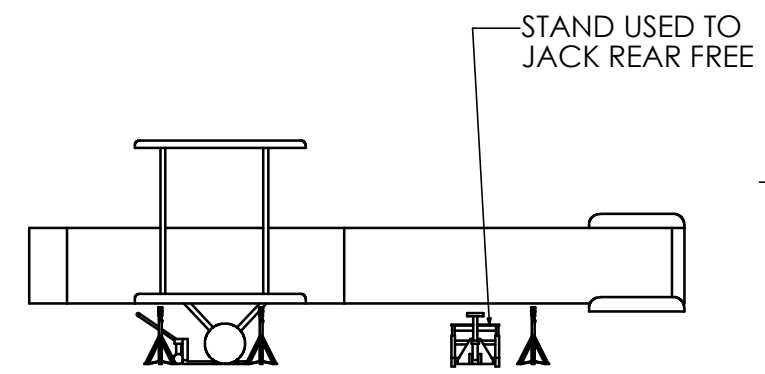
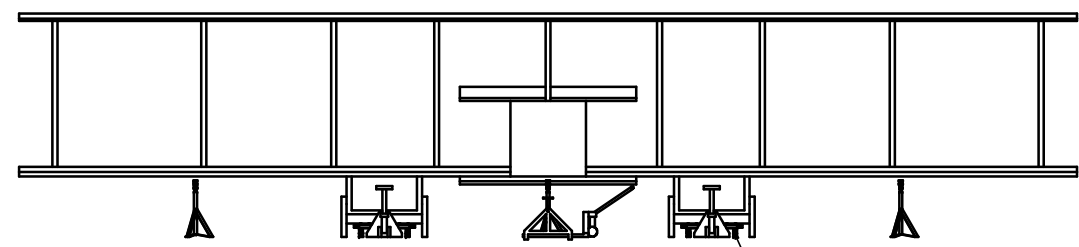
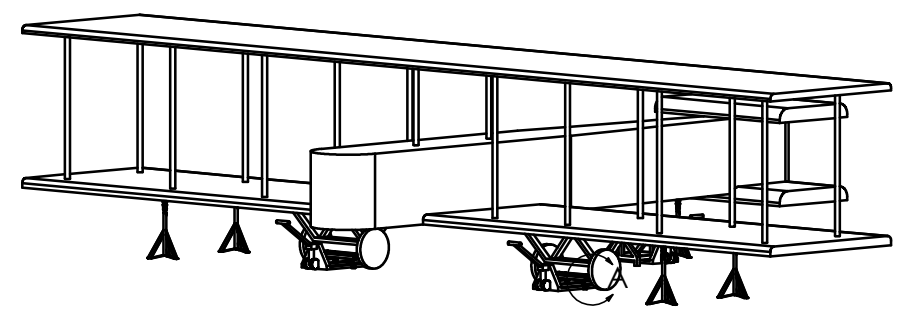
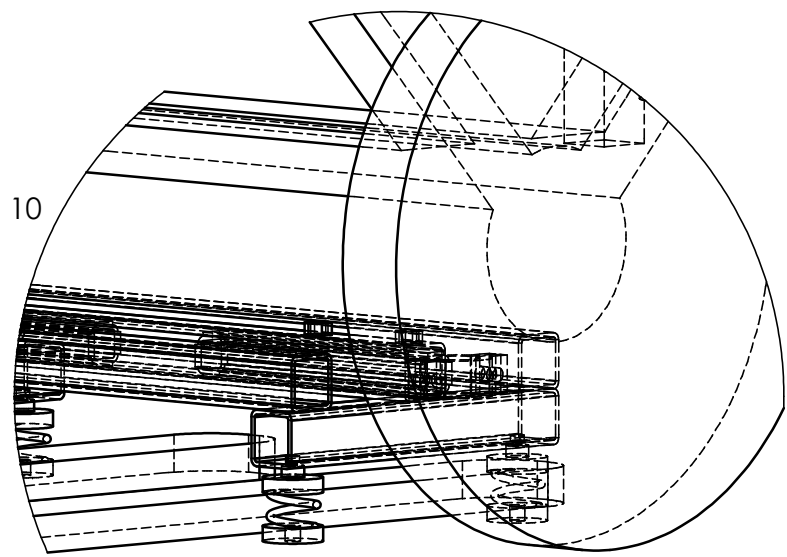
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DETAIL A
SCALE 1 : 10



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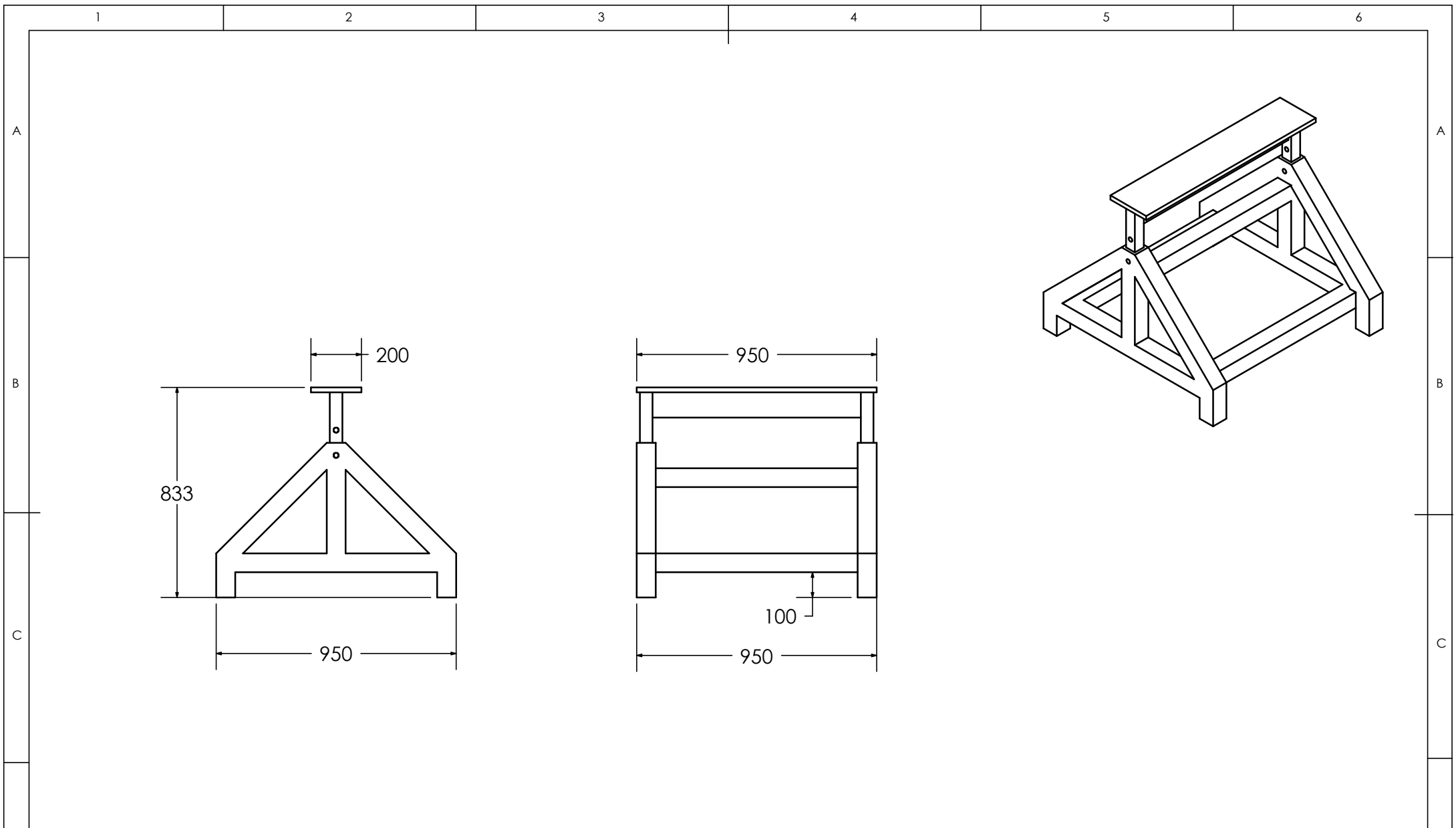
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